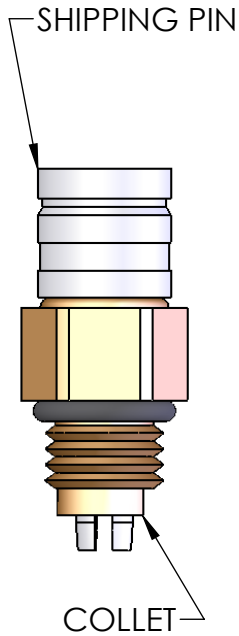


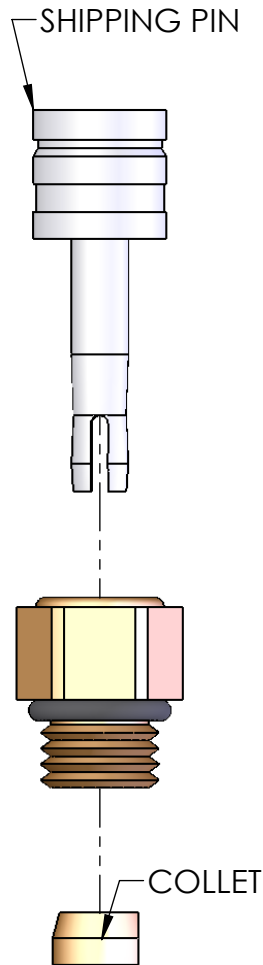
#1

RECEIVE FITTING



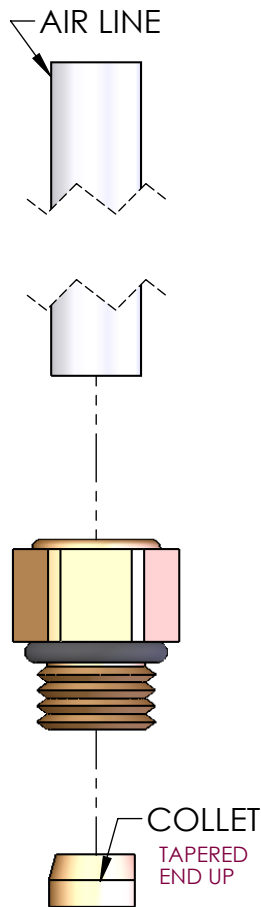
#2

REMOVE & DISPOSE SHIPPING PIN



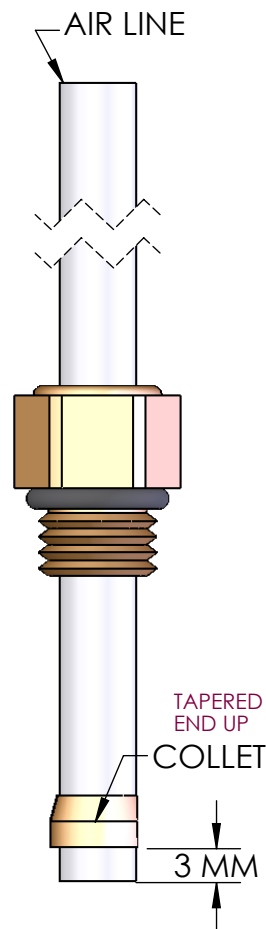
#3

INSERT AIR LINE THROUGH FITTING & COLLET



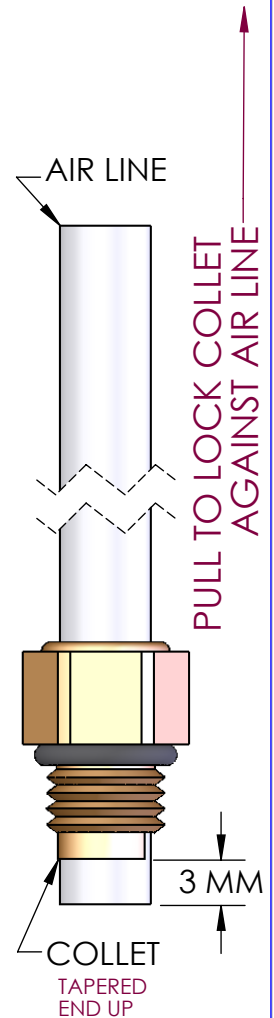
#4

AIR LINE SHOULD BE APPROX. 3MM BELOW COLLET



#5

PULL AIR LINE OUTWARD TO LOCK COLLET (APPROX. 3MM OF AIR LINE SHOULD BE BELOW COLLET WHEN FINISHED)



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DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL ± ANGULAR: MACH ± BEND ± TWO PLACE DECIMAL ± THREE PLACE DECIMAL ±	
MATERIAL	FINISH
NEXT ASSY	USED ON
APPLICATION	
DO NOT SCALE DRAWING	

NAME	DATE
DRAWN KMD	03/26/08
CHECKED	
ENG APPR.	
MFG APPR.	
Q.A.	
COMMENTS:	

AIR LINE INSERTION

SIZE A	DWG. NO. VOSS-4MM-ID-FITTING-ASSY	REV. 02
SCALE: 2:1	WEIGHT:	SHEET 1 OF 1